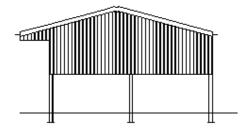
FOURSQUARE FARM BUILDINGS

9A RALEIGH HALL ECCLESHALL STAFFS ST21 6JL 01785 851618 FAX 01785 851624

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Victory Range: Sheltered Livestock Building.



The **'Victory'** is designed to offer sheltered accommodation for livestock with a 4'6" canopy to keep feed and bedding dry. A key feature is that the ridge is central to the overall span keeping the gutters at identical heights and thus preserving clearance under the canopy. The alternative method often seen is to attach a seperate canopy to one side which reduces the clearance by 14"(360mm) and creating problems when trying to drive machinery below the overhang. A further benefit is the more balanced appearance of the building.

Available in 30', 35', 40', 45' and 50' overall spans, the base building is 60' long in four 15' bays and includes a fibre cement roof with rooflights, 7"X3" treated timber purlins and 6" 'Hunter' brand StormFlow gutters and downpipes plus all the bolts and tek screw roof fixings you need.

The sturdy steel frames have properly haunched and gussetted connections and include roof and side bracing. Purlin cleats are fabricated from 8mm angle to provide proper seating for the timber and set at maximum 4'6" spacings. Baseplates are minimum 10mm thick (12mm above 40' spans) and punched to accept foundation bolts (included in the kit). The steelwork can be supplied either painted with a high build rust resistant primer or Galvanised.

In all cases the posts are designed to be bolted on a foundation base 18" (450mm) below floor level and have an overall length approximately 13'6" (4725mm).

There is a wide selection of side cladding options available in either plastisol coated steel or yorkshire boarding on a "Pick & Mix" basis, additionally if you prefer to supply your own vertical cladding you can order the necessary gable and door posts seperately.

Please note that the base building does not include side cladding to the gable peaks because we have found that many of our customers intend to fit side cladding later and matching the existing peaks is inconvenient. Almost invariably the cladding is thrown away and replaced which is a waste of time and money. If you intend to clad the building later we would suggest that you purchase additional gable posts with the kit.

If you need a building longer than 60' then extra bay kits are available which include an extra portal frame, purlins, roof cladding, rainwater goods and fixings.

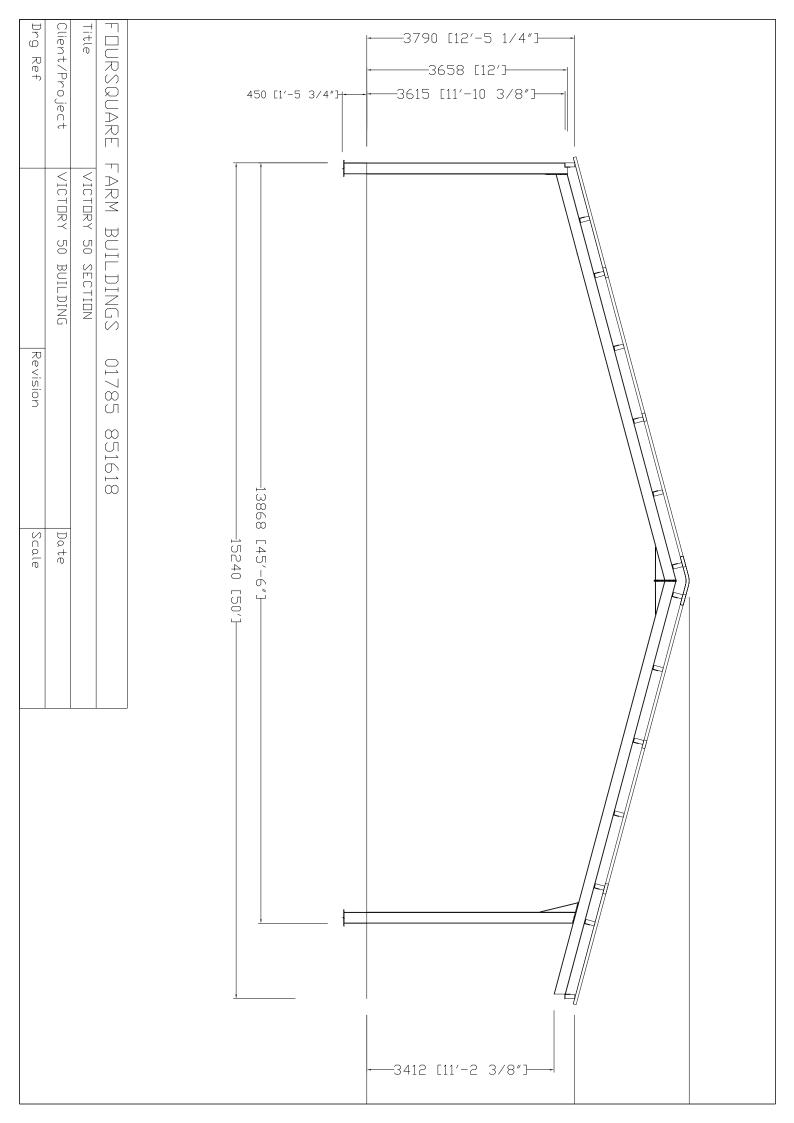
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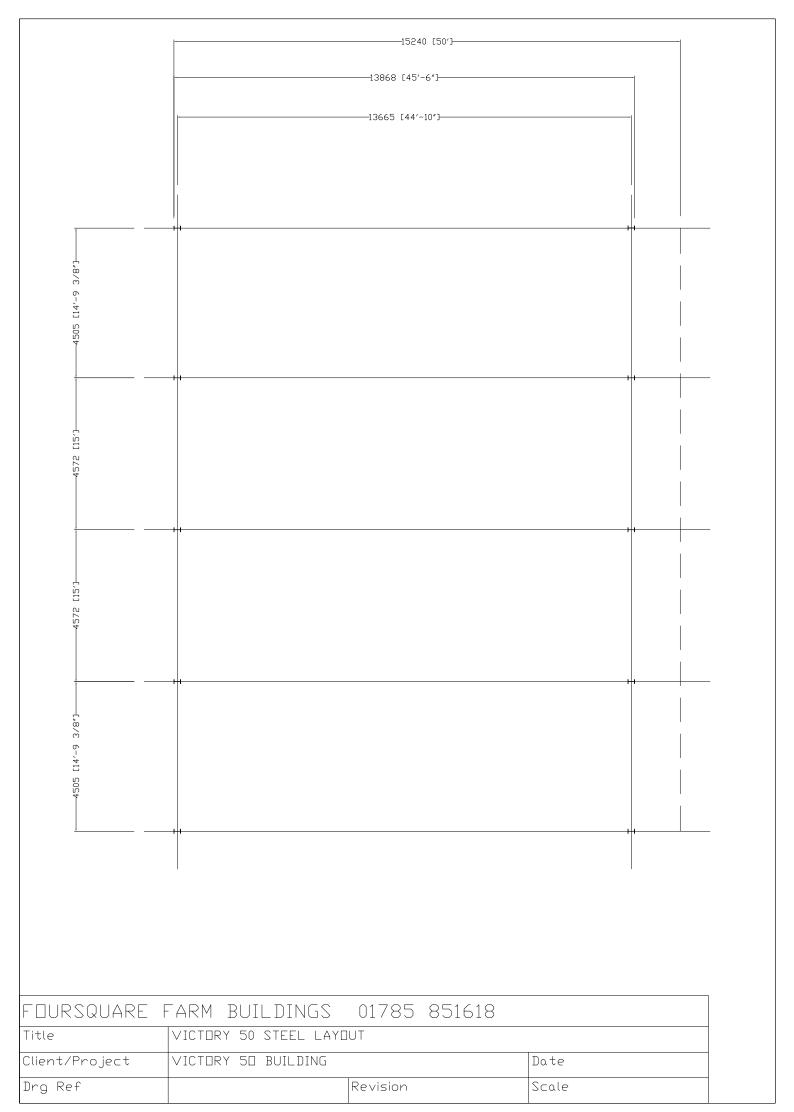
Victory 50 Specification Sheet

	V	Issued 03-12-09		
Overall Span	50'	15240mm		
Overall Length	60'	18288mm		
Height from Floor to Top of Steel	12'	3658mm		
Height from Floor to Top of Eaves Beam	15' 12 1/4"	3790mm		
Depth from Floor to Top of Concrete inc. pack	1'6"	450mm		
Overall Length of Post inc. pack	13'6"	4115mm		
Roof Pitch	15 degrees			
Height to Apex	19' 3 3/8"	5875mm		
Clear Height Under Eaves Beam	11' 10 3/8"	3615mm		
Floor Area	3000 sq ft	280.4 sq m		
Column Section	8"x 5 1/4"x16.75 lb/ft UB	203x133x25 kg/m UB		
Rafter Section	8"x 5 1/4"x16.75 lb/ft UB	203x133x25 kg/m UB		
Roof Bracing	3" OD Tube	76mm OD Tube		
Side bracing	2"x2" Angle	50x50 Angle		
Roof material	Fibre Cement Natural grey			
Ridge Type	Ventilating or Closed or Alternating			
No. of Rooflights	16			
Barge Boards	Fibre Cement Natural grey			
Purlins	7"x3" Treated Timber	175x75mm		
Roof fixings	Top Fix Self drilling Screws			
Main connection Bolts	M16 High Tensile Zinc Plated			
Rainwater Goods	Hunter 6" Half Round PVC Black			
Side Cladding	Optional			

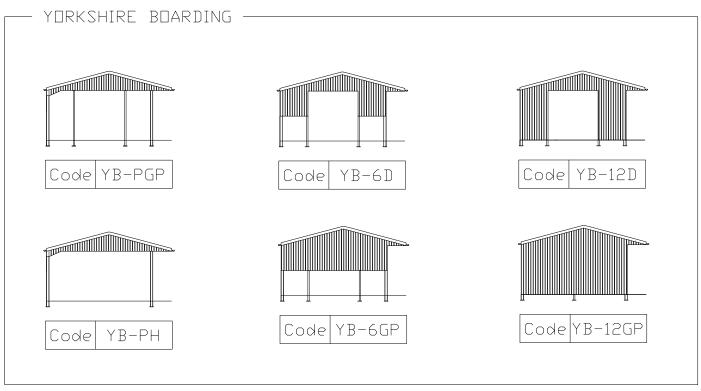
9A RALEIGH HALL INDUSTRIAL ESTATE ECCLESHALL STAFFS ST21 6JL

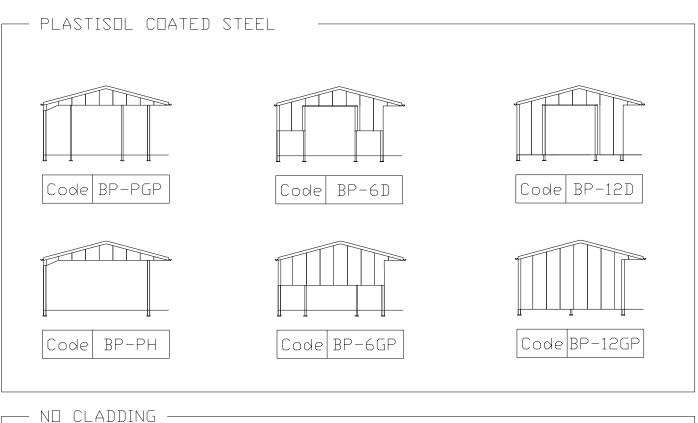
TELEPHONE 01785 851618 - 01785 851811- 01785 851941- FAX 01785 851624

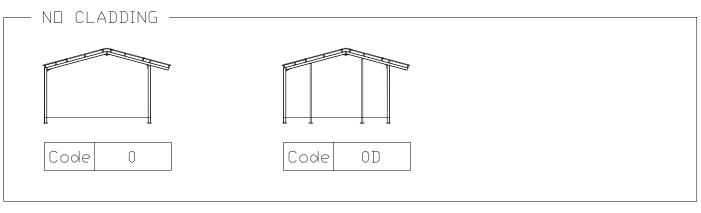


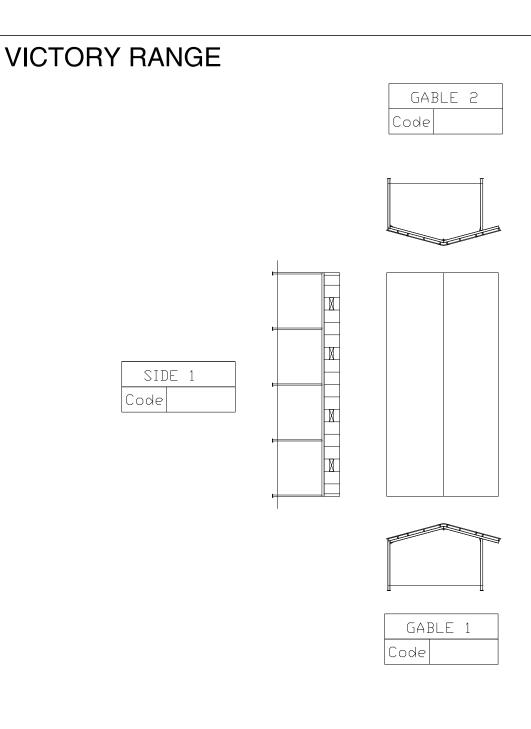


VICTORY BUILDING RANGE GABLE CLADDING OPTIONS 50' SPANS









BUILDING SPAN (30,35,40,45 OR 50)	SPAN	
EXTRA BAYS	QTY	
EXTRA BAYS SIDE CLADDING SIDE 1	QTY	

FOURSQUARE	FARM	BUILDINGS	ORDER	FORM	01785	851618	
Name							
Address							
Telephone						Date	

VICTORY BUILDING RANGE SIDE CLADDING OPTIONS

